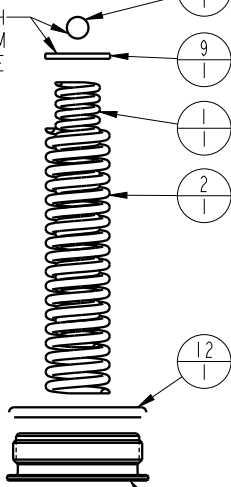
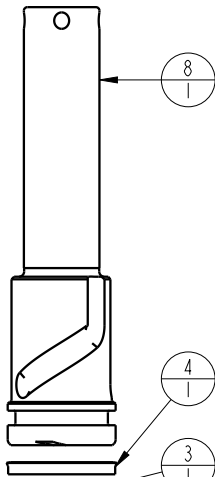


LUBRICATE ALL SEALS WITH CLEAN HYDRAULIC OIL PRIOR TO ASSEMBLY. DO NOT USE SILICONE BASED LUBRICANTS.



7  
1 TIGHTEN TO 30 FT-LBS TORQUE.

N/A	N/A	61250001	KIT, SPRING	N/A	N/A	NOTED
N/A	N/A	6V250110	KIT, SEAL, FKM	N/A	NOTED	N/A
N/A	N/A	60250110	KIT, SEAL, STANDARD	NOTED	N/A	N/A
12	1	39V51043	O-RING, (-918)	X	39V51043	
11	1	39F54002	BU RING, (-212 CUSTOM)	X	39F54002	
10	1	92090001	ASSY, BREATHER, SAE #4			
9	1	81591301	DISK, PIVOT, BALL, SC, 2600, SA			X
8	1	81511301	PLUNGER, SC, 2600#			
7	1	81400030	RETAINER, SC, HS, 2600			
6	1	39053000	WIPER, SNAP-IN, (7/8)	X	39053000	
5	1	39011046	SEAL, BEVEL W/HEEL INSERT, 7/8 x 1/8 x 1 1/8	X	39V11046	
4	1	39011027	SEAL, BEVEL, 1-1/16 x 3/32 x 1-1/4	X	39052012	
3	1	23600002	BALL, STEEL, ALLOY, .250			X
2	1	23313010	SPRING, COMPRESSION			
1	1	23313009	SPRING, COMPRESSION			
No.	QTY	PART No.	DESCRIPTION	STANDARD SEAL KIT	FKM SEAL KIT	SPRING KIT

### PARTS LIST



VEKTEK, INC.  
1334 E. SIXTH AVE. P.O. BOX 625  
EMPORIA, KS. 66801 U.S.A.

WEIGHT 3.26 LBS

ASSEMBLIES AFFECTED  
25011312  
25011312F

PARTS LIST, ASSY, CYL, PULL, TB, 3100

SIZE A PL2517

REV B

SHEET 1 OF 1

B	5814	RELEASE	JDW	09/19/25
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	NPETERS	DRAWING STATUS: <b>Released</b>		
DATE:	5/13/21	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035\_PL\_ASIZE, REV. B